Appl'n,No: 10/517,954

Amdt dated January 18, 2010

Reply to Office action of August 17, 2009

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1-2. (Cancelled)

3. (Currently amended) A method for fabricating a supporting assembly for a lock and actuating assembly of a motor vehicle, the lock comprising a plurality of mobile members hinged to corresponding lock pins, the actuating assembly having a plurality of actuating members hinged to an actuating pin for operating the lock, and the supporting assembly comprising a shell made of plastic material defining a housing for at least one of the mobile members of the lock and a first metal plate supporting the lock pins, the method comprising the steps of:

placing the first metal plate into a mold die;

inserting the actuating pin into the mold die separate and spaced from the first metal plate;

molding the shell to the first metal plate in the mold die and around the actuating pin to englobe the actuating pin in the shell; and

simultaneously forming molding a seal gasket around the peripheral edge of the shell while molding the shell in the mold die.

4. (Previously presented) The method as set forth in claim 3 further including the steps of removing the first metal plate and co-molded shell from the mold die, assembling the mobile members to the lock pins and the actuating members to the actuating pin housed within the shell, and placing a second metal plate against the seal gasket to close the housing formed by the shell between the first and second metal plates.

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